


Gate: Wednesday, 10/06/2009 3:38:10 PM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PYLON PROTECTOR
Job Number : 48473	
Estimate Number : 13872	
P.O. Number :	Part Number : D39351
This Issue : 10/06/2009 S.O. No. :	Drawing Number : D3935 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 47377	Material :
Written By :	Due Date : 15/06/2009 Qty:  Um: Each
Checked & Approved By : <u>MF 09-06-10</u>	
Comment : Est Rev:A 09.04.22 new issue EC verified by:DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MLEXS125F6002904	GE PLASTICS LEXAN SHEET
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Comment: Qty.: 8.6940 sf(s)/Unit Total : 8.6940 sf(s)
 GE PLASTICS LEXAN SHEET 0.125"
 Batch: 11710 RB 9-6-15

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3935
 Dwg Rev: A
 Prog Rev: L

RB 9-6-15

2- Deburr if necessary

SAD 09-06-15

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINERB 9-6-15

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK505/06/10

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Handwritten signature50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 10/06/2009 3:38:10 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PYLON PROTECTOR

Job Number: 48473

Part Number: D39351

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/17 *MF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-06-16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 48473
Description: PYLON ^{WALL} PROTECTOR, LH		Part Number: D3935-1
Inspection Dwg: D3935-1 Rev: A		Page 1 of 1

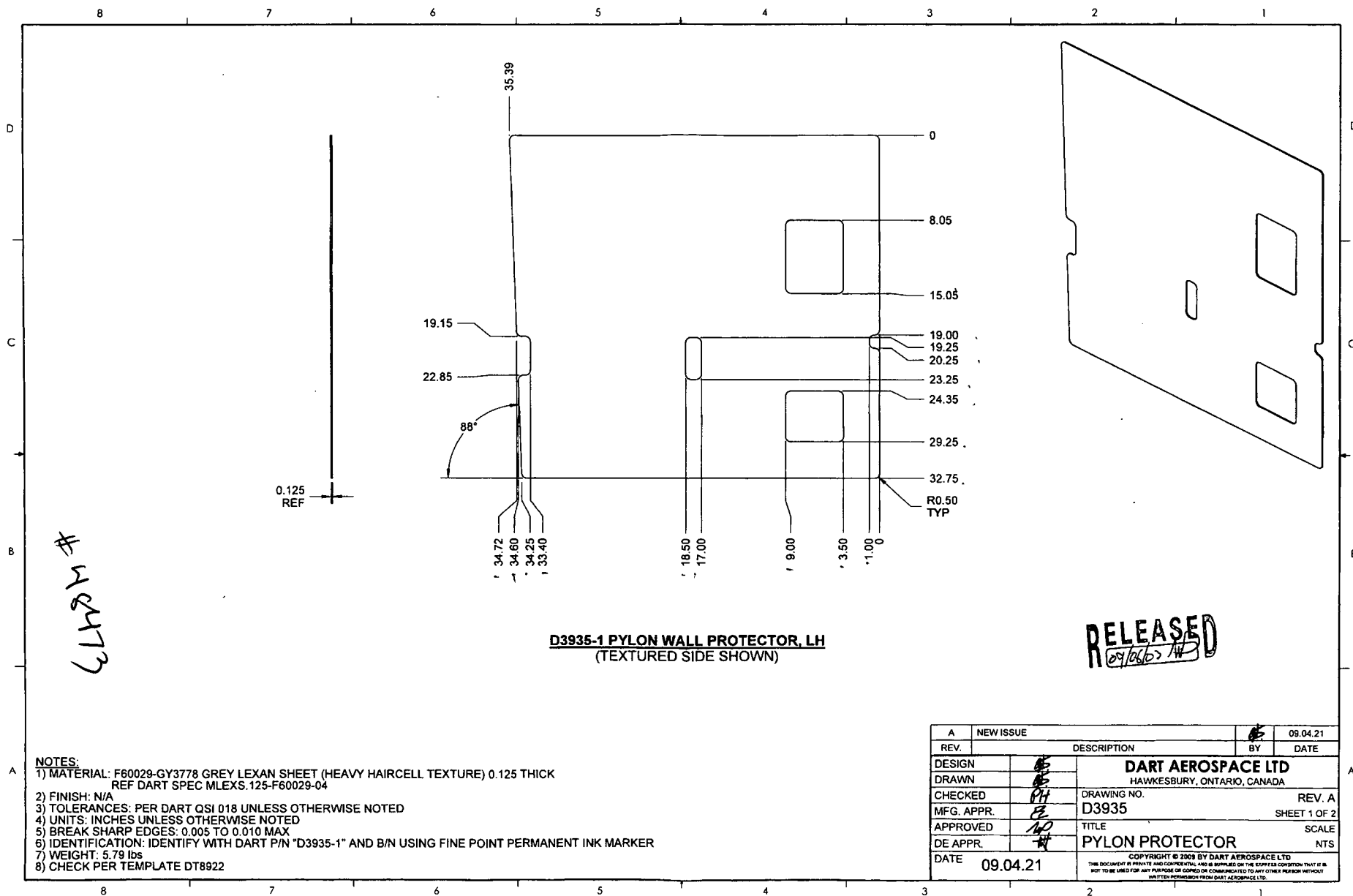
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
8.05	+/- .030	8.05	11			
15.05	+/- .030	15.05	✓			
19.00	+/- .030	19.00	✓			
19.25	+/- .030	19.25	✓			
20.25	+/- .030	20.25	✓			
23.25	+/- .030	23.25	✓			
24.35	+/- .030	24.35	✓			
29.25	+/- .030	29.25	✓			
32.75	+/- .030	32.75	✓			
1.00	+/- .030	1.00	✓			
3.50	+/- .030	3.50	✓			
9.00	+/- .030	9.00	✓			
17.00	+/- .030	17.00	✓			
18.50	+/- .030	18.50	✓			
33.40	+/- .030	33.40	✓			
34.25	+/- .030	34.25	✓			
34.60	+/- .030	34.60	✓			
34.72	+/- .030	34.75	✓			
22.85	+/- .030	22.85	✓			
19.15	+/- .030	19.15	✓			
35.39	+/- .030	35.39	✓			
.125	+/- .010	.130	✓			

Measured by: RB	Audited by: J	Prototype Approval: n
Date: 9-6-15	Date: 09/06/15	Date: 9/7

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries